

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD**B.TECH. MECHANICAL ENGINEERING
III YEAR COURSE STRUCTURE & SYLLABUS (R16)****Applicable From 2016-17 Admitted Batch****III YEAR I SEMESTER**

S. No.	Course Code	Course Title	L	T	P	Credits
1	ME501PC	Design of Machine Members - I	4	1	0	4
2	ME502PC	Thermal Engineering-I	4	1	0	4
3	ME503PC	Metrology and Machine Tools	4	1	0	4
4	SM504MS	Fundamentals of Management	3	0	0	3
5		Open Elective – I	3	0	0	3
6	ME505PC	Thermal Engineering Lab	0	0	3	2
7	ME506PC	Machine Tools Lab	0	0	3	2
8	ME507PC	Engineering Metrology Lab	0	0	3	2
9	*MC500HS	Professional Ethics	3	0	0	0
		Total Credits	21	3	9	24

III YEAR II SEMESTER

S. No.	Course Code	Course Title	L	T	P	Credits
1	ME601PC	Thermal Engineering –II	4	1	0	4
2	ME602PC	Design of Machine Members-II	4	1	0	4
3	ME603PC	Heat Transfer	4	1	0	4
4		Open Elective - II	3	0	0	3
5		Professional Elective - I	3	0	0	3
6	ME604PC	Heat Transfer Lab	0	0	3	2
7	ME605PC	CADD and MATLAB	0	0	3	2
8	EN606HS	Advanced English Communication Skills Lab	0	0	3	2
		Total Credits	18	3	9	24

During Summer Vacation between III and IV Years: Industry Oriented Mini Project

Professional Elective - I

ME611PE	Finite Element Methods
ME612PE	Refrigeration and Air Conditioning
ME613PE	Machine Tool Design
ME614PE	IC Engines and Gas Turbines

***Open Elective** subjects' syllabus is provided in a separate document.

***Open Elective** – Students should take Open Electives from the List of Open Electives Offered by Other Departments/Branches Only.

Ex: - A Student of Mechanical Engineering can take Open Electives from all other departments/branches except Open Electives offered by Mechanical Engineering Dept.

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DESIGN OF MACHINE MEMBERS - I

B.Tech. III Year I Sem.
Course Code: ME501PC

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4 1/0/0 4

Note: Design Data books are not permitted in the Examinations. The design must not only satisfy strength criteria but also rigidity criteria.

Pre-requisites: Engineering mechanics, mechanics of solids, manufacturing processes, metallurgy and material science.

Course Objectives:

- To understand the general design procedures and principles in the design of machine elements.
- To study different materials of construction and their properties and factors determining the selection of material for various applications.
- To determine stresses under different loading conditions.
- To learn the design procedure of different fasteners, joints, shafts and couplings.

Course Outcomes:

- The student acquires the knowledge about the principles of design, material selection, component behavior subjected to loads, and criteria of failure.
- Understands the concepts of principal stresses, stress concentration in machine members and fatigue loading.
- Design on the basis of strength and rigidity and analyze the stresses and strains induced in a machine element.

UNIT – I

Introduction: General considerations in the design of Engineering Materials and their properties – selection –Manufacturing consideration in design. Tolerances and fits –BIS codes of steels.

Design for Static Strength: Simple stresses – Combined stresses – Torsional and Bending stresses – Impact stresses – Stress strain relation – Various theories of failure – Factor of safety – Design for strength and rigidity – preferred numbers. The concept of stiffness in tension, bending, torsion and combined situations.

UNIT – II

Design for Fatigue Strength: Stress concentration–Theoretical stress Concentration factor–Fatigue stress concentration factor- Notch Sensitivity – Design for fluctuating stresses – Endurance limit – Estimation of Endurance strength – Gerber’s curve– Modified Goodman’s line– Soderberg’s line.

UNIT – III

Riveted, Welded and Bolted Joints: Riveted joints- methods of failure of riveted joints-strength equations-efficiency of riveted joints-eccentrically loaded riveted joints.

Welded joints-Design of fillet welds-axial loads-circular fillet welds under bending, torsion. Welded joints under eccentric loading.

Bolted joints – Design of bolts with pre-stresses – Design of joints under eccentric loading – locking devices – bolts of uniform strength.

UNIT – IV

Keys, Cotters and Knuckle Joints: Design of keys-stresses in keys-cottered joints-spigot and socket, sleeve and cotter, jib and cotter joints-Knuckle joints.

UNIT – V

Shafts: Design of solid and hollow shafts for strength and rigidity – Design of shafts for combined bending and axial loads – Shaft sizes – BIS code. Use of internal and external circlips, Gaskets and seals (stationary & rotary)

Shaft Couplings: Rigid couplings – Muff, Split muff and Flange couplings. Flexible couplings – Flange coupling (Modified).

TEXT BOOKS:

1. Design of Machine Elements / V. Bhandari / Mc Graw Hill
2. Machine Design / Jindal / Pearson

REFERENCE BOOKS:

1. Design of Machine Elements / V. M. Faires / Macmillan
2. Design of Machine Elements-I / Annaiah, M.H / New Age

THERMAL ENGINEERING – I

B.Tech. III Year I Sem.
Course Code: ME502PC

L T/P/D C
4 1/0/0 4

Pre-requisite: Thermodynamics

Course Objective: To apply the laws of Thermodynamics to analyze air standard cycles and to understand and evaluate the performance analysis of the major components and systems of IC engines, refrigeration cycles and their applications.

Course Outcomes: At the end of the course, the student should be able to evaluate the performance of IC engines and compressors under the given operating conditions. Apply the laws of Thermodynamics to evaluate the performance of Refrigeration and air-conditioning cycles. Understand the functionality of the major components of the IC Engines and effects of operating conditions on their performance

UNIT – I

I.C. Engines: Classification - Working principles of Four & Two stroke engine, SI & CI engines, Valve and Port Timing Diagrams, Air – Standard, air-fuel and actual cycles - Engine systems – Carburetor and Fuel Injection Systems for SI engines, Fuel injection systems for CI engines, Ignition, Cooling and Lubrication system, Fuel properties and Combustion Stoichiometry.

UNIT – II

Normal Combustion and abnormal combustion in SI engines – Importance of flame speed and effect of engine variables – Abnormal combustion, pre-ignition and knocking in SI Engines – Fuel requirements and fuel rating, anti knock additives – combustion chamber – requirements, types of SI engines.

Four stages of combustion in CI engines – Delay period and its importance – Effect of engine variables – Diesel Knock– Need for air movement, suction, compression and combustion induced turbulence in Diesel engine – open and divided combustion chambers and fuel injection– Diesel fuel requirements and fuel rating

UNIT - III

Testing and Performance: Parameters of performance - measurement of cylinder pressure, fuel consumption, air intake, exhaust gas composition, Brake power – Determination of frictional losses and indicated power – Performance test – Heat balance sheet and chart
 Classification of compressors – Fans, blowers and compressors – positive displacement and dynamic types – reciprocating and rotary types.

Reciprocating Compressors: Principle of operation, work required, Isothermal efficiency volumetric efficiency and effect of clearance volume, staged compression, under cooling, saving of work, minimum work condition for staged compression

UNIT – IV

Rotary Compressor (Positive displacement type): Roots Blower, vane sealed compressor, Lysholm compressor – mechanical details and principle of working – efficiency considerations.

Dynamic Compressors: Centrifugal compressors: Mechanical details and principle of operation – velocity and pressure variation. Energy transfer-impeller blade shape-losses, slip factor, power input factor, pressure coefficient and adiabatic coefficient – velocity diagrams – power.

Axial Flow Compressors: Mechanical details and principle of operation – velocity triangles and energy transfer per stage degree of reaction, work done factor - isentropic efficiency-pressure rise calculations – Polytropic efficiency.

UNIT – V

Refrigeration: Mechanical Refrigeration and types – units of refrigeration – Air Refrigeration system, details and principle of operation – applications of air refrigeration, Vapour compression refrigeration systems – calculation of COP – effect of superheating and sub cooling, desired properties of refrigerants and common refrigerants- Vapour absorption system – mechanical details – working principle, Use of p-h charts for calculations

Air-Conditioning: Concepts of Psychrometry – Properties of moist air – Usage of Psychrometric Chart – Calculation of moist air properties.

Types of air – conditioning systems – Requirements - schematic layout of a typical plant.

TEXT BOOKS:

1. I.C. Engines / V. Ganesan / Mc Graw Hill
2. Thermal Engineering / Mahesh M Rathore / Mc Graw Hill

REFERENCE BOOKS:

1. Applied Thermodynamics for Engineering Technologists / Eastop / Pearson
2. Fundamentals of Classical Thermodynamics / Vanwylen G.J., Sonntag R.E. / Wiley Eastern

METROLOGY AND MACHINE TOOLS

B.Tech. III Year I Sem.
Course Code: ME503PC

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4 1/0/0 4

Pre-requisites: None

Course Objectives: The course content enables students to:

- Acquire the knowledge of Engineering metrology and its practice which is having increasing importance in industry.
- Specifically makes the student to improve applications aspect in the measurements and control of process of manufacture
- Impart the fundamental aspects of the metal cutting principles and their application in studying the behavior of various machining processes.
- Train in knowing the fundamental parts of various machine tools and their kinematic schemes.
- Discuss various principles of jigs and fixtures which will be used hold the work pieces in various machine tools

Course Outcome: At the end of the course, the student would be able to

- Identify techniques to minimize the errors in measurement.
- Identify methods and devices for measurement of length, angle, gear & thread parameters, surface roughness and geometric features of parts.
- Understand working of lathe, shaper, planer, drilling, milling and grinding machines.
- Comprehend speed and feed mechanisms of machine tools.
- Estimate machining times for machining operations on machine tools

UNIT – I

Metal cutting: Introduction, elements of cutting process – Geometry of single point tools. Chip formation and types of chips. Engine lathe – Principle of working, types of lathe, specifications. Taper turning,– Lathe attachments. Capstan and Turret lathe – Single spindle and multi-spindle automatic lathes – tool layouts.

UNIT – II

Drilling and Boring Machines – Principles of working, specifications, types, operations performed; twist drill. Types of Boring machines and applications. Shaping, slotting and planing machines –Principles of working – machining time calculations.

UNIT – III

Milling machines – Principles of working – Types of milling machines – Geometry of milling cutters methods of indexing. Grinding – theory of grinding – classification of grinding machines. Types of abrasives, bonds. Selection of a grinding wheel. Lapping, honing and broaching machines, comparison and Constructional features, machining time calculations

UNIT – IV

Limits, fits and tolerances- Unilateral and bilateral tolerance system, hole and shaft basis system. Interchangeability and selective assembly.

Limit Gauges: Taylor's principle, Design of GO and NO GO gauges Measurement of angles, Bevel protractor, and Sine bar. Measurement of flat surfaces, straight edges, surface plates, optical flat and auto collimator.

UNIT – V

Surface Roughness Measurement: Roughness, Waviness. CLA, RMS, Rz Values. Methods of measurement of surface finish, Talysurf. Screw thread measurement, Gear measurement; Machine Tool Alignment Tests on lathe, milling and drilling machines. Coordinate Measuring Machines: Types and Applications of CMM.

TEXT BOOKS:

1. Machine Tool Practices/ Kibbe, John. Neely, T. White, Rolando O. Meyer/ Pearson
2. Fundamentals of Metal Machining and Machine Tools / Geoffrey Boothroyd / McGraw Hill.

REFERENCE BOOKS:

1. Principles of Machine Tools, Bhattacharyya A and Sen.G.C / New Central Book Agency.
2. Fundamentals of Dimensional Metrology / Connie Dotson / Thomson

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FUNDAMENTALS OF MANAGEMENT

B.Tech. III Year I Sem.
Course Code: SM504MS

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Course Objective: To understand the Management Concepts, applications of Concepts in Practical aspects of business and development of Managerial Skills.

Course Outcome: The students understand the significance of Management in their Profession. The various Management Functions like Planning, Organizing, Staffing, Leading, Motivation and Control aspects are learnt in this course. The students can explore the Management Practices in their domain area.

UNIT - I

Introduction to Management: Definition, Nature and Scope, Functions, Managerial Roles, Levels of Management, Managerial Skills, Challenges of Management; Evolution of Management- Classical Approach- Scientific and Administrative Management; The Behavioral approach; The Quantitative approach; The Systems Approach; Contingency Approach, IT Approach.

UNIT - II

Planning and Decision Making: General Framework for Planning - Planning Process, Types of Plans, Management by Objectives, Development of Business Strategy. Decision making and Problem Solving - Programmed and Non Programmed Decisions, Steps in Problem Solving and Decision Making; Bounded Rationality and Influences on Decision Making; Group Problem Solving and Decision Making, Creativity and Innovation in Managerial Work.

UNIT - III

Organization and HRM: Principles of Organization: Organizational Design & Organizational Structures; Departmentalization, Delegation; Empowerment, Centralization, Decentralization, Recentralization; Organizational Culture; Organizational Climate and Organizational Change.

Human Resource Management & Business Strategy: Talent Management, Talent Management Models and Strategic Human Resource Planning; Recruitment and Selection; Training and Development; Performance Appraisal.

UNIT - IV

Leading and Motivation: Leadership, Power and Authority, Leadership Styles; Behavioral Leadership, Situational Leadership, Leadership Skills, Leader as Mentor and Coach, Leadership during adversity and Crisis; Handling Employee and Customer Complaints, Team Leadership.

Motivation - Types of Motivation; Relationship between Motivation, Performance and Engagement, Content Motivational Theories - Needs Hierarchy Theory, Two Factor Theory, Theory X and Theory Y.

UNIT - V

Controlling: Control, Types and Strategies for Control, Steps in Control Process, Budgetary and Non- Budgetary Controls. Characteristics of Effective Controls, Establishing control systems, Control frequency and Methods.

TEXT BOOKS:

1. Management Fundamentals, Robert N Lussier, 5e, Cengage Learning, 2013.
2. Fundamentals of Management, Stephen P. Robbins, Pearson Education, 2009.

REFERENCES:

1. Essentials of Management, Koontz Kleihrich, Tata McGraw Hill.
2. Management Essentials, Andrew DuBrin, 9e, Cengage Learning, 2012.

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THERMAL ENGINEERING LAB

B.Tech. III Year I Sem.
Course Code: ME505PC

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Pre-Requisite: Thermodynamics & Thermal Engineering - I

Objective: To understand the working principles of IC Engines, Compressors.

List of Experiments

1. I.C. Engines Valve / Port Timing Diagrams
2. I.C. Engines Performance Test for 4 Stroke SI engines
3. I.C. Engines Performance Test for 2 Stroke SI engines
4. I.C. Engines Morse, Retardation, Motoring Tests
5. I.C. Engine Heat Balance – CI/SI Engines
6. I.C. Engines Economical speed Test on a SI engine
7. I.C. Engines effect of A/F Ratio in a SI engine
8. Performance Test on Variable Compression Ratio Engine
9. IC engine Performance Test on a 4S CI Engine at constant speed
10. Volumetric efficiency of Air – Compressor Unit
11. Dis-assembly / Assembly of Engines
12. Study of Boilers

Perform any 10 out of the 12 Exercises.

MACHINE TOOLS LAB

B.Tech. III Year I Sem.
Course Code: ME506PC

L T/P/D C
0 0/3/0 2

Objectives:

- To impart practical exposure to the Machine tools
- To conduct experiments and understand the working of the same.

List of Experiments:

1. Introduction of general purpose machines -Lathe, Drilling machine, Milling machine, Shaper,
2. Planing machine, slotting machine, Cylindrical Grinder, surface grinder and tool and cutter grinder.
3. Step turning and taper turning on lathe machine
4. Thread cutting and knurling on -lathe machine.
5. Drilling and Tapping
6. Shaping and Planning
7. Slotting
8. Milling
9. Cylindrical Surface Grinding
10. Grinding of Tool angles.

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ENGINEERING METROLOGY LAB

B.Tech. III Year I Sem.
Course Code: ME507PC

L T/P/D C
0 0/3/0 2

Objectives:

- To impart practical exposure to the metrology equipment
- To conduct experiments and understand the working of the same.

Prerequisites: Theoretical exposure to Metrology and machine tools.

1. Use of gear teeth vernier calipers for checking the chordal addendum and chordal height of the spur gear.
2. Machine tool alignment of test on the lathe.
3. Tool makers microscope and its application
4. Angle and taper measurements by bevel protractor and sine bars.
5. Use of spirit level and optical flats in finding the flatness of surface plate.
6. Thread measurement by 2-wire and 3-wire methods.

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PROFESSIONAL ETHICS

B.Tech. III Year I Sem.
Course Code: MC500HS

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Course Objective: To enable the students to imbibe and internalize the Values and Ethical Behaviour in the personal and Professional lives.

Course Outcome: The students will understand the importance of Values and Ethics in their personal lives and professional careers. The students will learn the rights and responsibilities as an employee, team member and a global citizen.

UNIT - I

Introduction to Professional Ethics: Basic Concepts, Governing Ethics, Personal & Professional Ethics, Ethical Dilemmas, Life Skills, Emotional Intelligence, Thoughts of Ethics, Value Education, Dimensions of Ethics, Profession and professionalism, Professional Associations, Professional Risks, Professional Accountabilities, Professional Success, Ethics and Profession.

UNIT - II

Basic Theories: Basic Ethical Principles, Moral Developments, Deontology, Utilitarianism, Virtue Theory, Rights Theory, Casuist Theory, Moral Absolution, Moral Rationalism, Moral Pluralism, Ethical Egoism, Feminist Consequentialism, Moral Issues, Moral Dilemmas, Moral Autonomy.

UNIT - III

Professional Practices in Engineering: Professions and Norms of Professional Conduct, Norms of Professional Conduct vs. Profession; Responsibilities, Obligations and Moral Values in Professional Ethics, Professional codes of ethics, the limits of predictability and responsibilities of the engineering profession.

Central Responsibilities of Engineers - The Centrality of Responsibilities of Professional Ethics; lessons from 1979 American Airlines DC-10 Crash and Kansas City Hyatt Regency Walkaway Collapse.

UNIT - IV

Work Place Rights & Responsibilities, Ethics in changing domains of Research, Engineers and Managers; Organizational Complaint Procedure, difference of Professional Judgment within the Nuclear Regulatory Commission (NRC), the Hanford Nuclear Reservation.

Ethics in changing domains of research - The US government wide definition of research misconduct, research misconduct distinguished from mistakes and errors, recent history of attention to research misconduct, the emerging emphasis on understanding and fostering responsible conduct, responsible authorship, reviewing & editing.

UNIT - V

Global issues in Professional Ethics: Introduction – Current Scenario, Technology Globalization of MNCs, International Trade, World Summits, Issues, Business Ethics and Corporate Governance, Sustainable Development Ecosystem, Energy Concerns, Ozone Deflection, Pollution, Ethics in Manufacturing and Marketing, Media Ethics; War Ethics; Bio Ethics, Intellectual Property Rights.

TEXT BOOKS:

1. Professional Ethics: R. Subramanian, Oxford University Press, 2015.
2. Ethics in Engineering Practice & Research, Caroline Whitbeck, 2e, Cambridge University Press 2015.

REFERENCES:

1. Engineering Ethics, Concepts Cases: Charles E Harris Jr., Michael S Pritchard , Michael J Rabins, 4e , Cengage learning, 2015.
2. Business Ethics concepts & Cases: Manuel G Velasquez, 6e, PHI, 2008.

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